Safety Data Sheet

LM ELMNT[®] ST Conducting Ink - High Viscosity For Screen Printing

SECTION 1: Identification

1.1 GHS Product identifier

Product name	ELMNT .ST
Product number	ELMNT .ST
Brand	ELMNT

1.3 Recommended use of the chemical and restrictions on use Highly strainable ink for screen printing. High viscosity formulation recommended for low mesh-count screens.

1.4 Supplier's details

Name	UES, Inc.
Address	4401 Dayton Xenia Rd
	Dayton OH 45432
	United States of America
	www.ues.com/elmnt
Telephone	(937) 426-6900

1.5 Emergency phone number

(847) 367-7700 (800) 424-9300 - CHEMTREC (USA) (703) 527-3887 - CHEMTREC (International) 24 Hours/day; 7 Days/week

SECTION 2: Hazard identification

2.1 Classification of the substance or mixture

GHS classification in accordance with: OSHA (29 CFR 1910.1200)

- Skin corrosion/irritation, Cat. 2

2.2 GHS label elements, including precautionary statements

Pictogram



Signal word

Warning

Precautionary statement(s) Wash hands thoroughly after handling. P264 Wear protective gloves	Hazard statement(s) H315	Causes skin irritation
P302+P352IF ON SKIN: Wash with plenty of water/soapP332+P313If skin irritation occurs: Get medical advice/attention.P362+P364Take off contaminated clothing and wash it before reuse.	P264 P280 P302+P352 P332+P313	Wear protective gloves. IF ON SKIN: Wash with plenty of water/soap If skin irritation occurs: Get medical advice/attention.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

Component	Concentration
GALLIUM (CAS no.: 7440-55-3)	64 - 65 % (weight)
CLASSIFICATIONS: No data available. HAZARDS: No data available.	
Indium (CAS no.: 7440-74-6; EC no.: 231-180-0)	21 - 22 % (weight)
CLASSIFICATIONS: Hazardous to the aquatic environment, long-term (chronic), Cat. 2; damage/irritation, Cat. 2A; Acute toxicity, dermal, Cat. 4; Acute toxicity, inhalation, Cat. 4 Harmful if swallowed; H312 - Harmful in contact with skin; H315 - Causes skin irritation; Harmful if inhaled; H411 - Toxic to aquatic life with long lasting effects.	4; Acute toxicity, oral, Cat. 4. HAZARDS: H302 -
Rheological Modifier, proprietary*	0.4 - 0.5 % (weight)
CLASSIFICATIONS: No data available. HAZARDS: No data available.	
Tackifier, proprietary*	0.7 - 0.8 % (weight)
CLASSIFICATIONS: No data available. HAZARDS: No data available.	
1,6-Hexanediol, 1,6-diacetate (CAS no.: 6222-17-9)	12 - 13 % (weight)
CLASSIFICATIONS: No data available. HAZARDS: No data available.	

Trade secret statement (OSHA 1910.1200(i))

*The specific chemical identities and/or actual concentrations or actual concentration ranges for one or more listed components are being withheld as trade secrets under the US regulation 29 CFR 1910.1200(i).

SECTION 4: First-aid measures

4.1 Description of necessary first-aid measures

General advice	Consult a physician. Show this safety data sheet to the doctor in attendance.
If inhaled	If breathed in, move person into fresh air. If not breathing, give oxygen.
In case of skin contact	Wash off with soap and plenty of water. Get medical attention if symptoms occur.
In case of eye contact	Rinse thoroughly with plenty of water for at least 15 minutes. Get medical attention if symptoms occur.
If swallowed	Never give anything by mouth to an unconscious person. Consult a physician.

4.2 Most important symptoms/effects, acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of immediate medical attention and special treatment needed, if necessary

No data available

SECTION 5: Fire-fighting measures

- **5.1** Suitable extinguishing media Use water spray, alcohol-resistant foam, dry chemical, carbon dioxide, or sand.
- 5.2 Specific hazards arising from the chemical Indium : Indium/indium oxides
- **5.3 Special protective actions for fire-fighters** Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6: Accidental release measures

- 6.1 Personal precautions, protective equipment and emergency procedures Keep people away from and upwind of spill/leak. Use personal protective equipment.
- **6.2** Environmental precautions Prevent further leakage or spillage if safe to do so. Do not flush into surface water or sanitary sewer system.
- 6.3 Methods and materials for containment and cleaning up Sweep up or vacuum up spillage and collect in suitable container for disposal. Avoid dust formation. Keep in suitable, closed containers for disposal. Clean contaminated surfaces thoroughly with soap and water.

SECTION 7: Handling and storage

- **7.1 Precautions for safe handling** Avoid contact with skin and eyes. Avoid inhalation of vapour or mist. For precautions see section 2.2.
- **7.2** Conditions for safe storage, including any incompatibilities Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

Recommended storage temperature: 20-30 C

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

1. Indium (CAS: 7440-74-6 EC: 231-180-0) TLV® (Inhalation): 0.1 mg/m3 (ACGIH) Pulmonary edema, Pneumonitis, Dental erosion, Malaise

REL-TWA (Inhalation): 0.1 mg/m3 (NIOSH)

PEL-TWA (Inhalation): 0.1 mg/m3 (Cal/OSHA)

8.2 Appropriate engineering controls

General industrial hygiene practice.

8.3 Individual protection measures, such as personal protective equipment (PPE)

Eye/face protection

Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin protection

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Respiratory protection

Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multipurpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

SECTION 9: Physical and chemical properties and safety characteristics

Basic physical and chemical properties

Physical state Appearance Color
Odor
Odor threshold
Melting point/freezing point
Boiling point or initial boiling point and boiling range
Flammability
Lower and upper explosion limit/flammability limit
Flash point
Auto-ignition temperature
Decomposition temperature
pH
Kinematic viscosity
Solubility
Partition coefficient n-octanol/water (log value)
Vapor pressure
Evaporation rate
Density and/or relative density
Relative vapor density

Liquid silver, gray gel/paste silver/gray slightly sweet No data available 122 C No data available No data available N/A No data available 1.6-7.81

Particle characteristics

No data available

Supplemental information regarding physical hazard classes No data available

Further safety characteristics (supplemental)

Corrosive to some metals (aluminum, noble metals, etc.)

SECTION 10: Stability and reactivity

10.1 Reactivity

None under normal use conditions. Corrosive towards certain metals and alloys.

10.2 Chemical stability

Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

Vapours may form explosive mixture with air.

10.4 Conditions to avoid

Heat, flames and sparks. Keep out of direct sunlight.

10.5 Incompatible materials

Indium : Strong oxidizing agents, Sulphur compounds, Strong acids, Halogens, Acetonitrile, Tellurium, arsenic powder, phosphorous

Gallium: Aluminum, some metals and alloys.

10.6 Hazardous decomposition products Hazardous decomposition products formed under fire conditions. - Carbon oxides Other decomposition products - No data available In the event of fire: see section 5

SECTION 11: Toxicological information

Information on toxicological effects

Acute toxicity

The ATE (gas inhalation) of the mixture is: 56250 ppmV

// ----- From the Suggestion report (11/18/2021, 4:04 PM) ----- // The ATE (dermal) of the mixture is: 5000 mg/kg bw

- // ----- From the Suggestion report (11/18/2021, 4:04 PM) ----- // The ATE (gas inhalation) of the mixture is: 20454.55 ppmV
- // ----- From the Suggestion report (11/18/2021, 4:04 PM) ----- // The ATE (oral) of the mixture is: 2272.73 mg/kg bw
- // ----- From the Suggestion report (11/18/2021, 4:05 PM) ----- // The ATE (dermal) of the mixture is: 5000 mg/kg bw
- // ----- From the Suggestion report (11/18/2021, 4:05 PM) ----- // The ATE (gas inhalation) of the mixture is: 20454.55 ppmV
- // ----- From the Suggestion report (11/18/2021, 4:05 PM) ----- // The ATE (oral) of the mixture is: 2272.73 mg/kg bw

Skin corrosion/irritation

Indium: Skin - EPISKIN Human Skin Model Test Result: Based on available data the classification criteria are not met. (OECD Test Guideline 439)

Serious eye damage/irritation

Indium: Eyes - In vitro study Result: Based on available data the classification criteria are not met. (OECD Test Guideline 438)

Germ cell mutagenicity

No data available

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Carcinogenicity

IARC: No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

Reproductive toxicity

No data available

STOT-single exposure No data available

STOT-repeated exposure

No data available

Aspiration hazard

No data available

Additional information

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Hazardous properties cannot be excluded but are unlikely when the product is handled appropriately. Handle in accordance with good industrial hygiene and safety practice.

SECTION 12: Ecological information

Toxicity No data available

Persistence and degradability No data available on product

Bioaccumulative potential

No data available on product

Mobility in soil No data available

Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

Other adverse effects

An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

SECTION 13: Disposal considerations

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Disposal methods

Product disposal

Dispose of contents/container in accordance with local, state and federal regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

Packaging disposal

Dispose of contaminated packaging as unused product.

SECTION 14: Transport information

DOT (US)

UN Number: UN2803 Class: 8 Packing Group: III Proper Shipping Name: Gallium Reportable quantity (RQ): Marine pollutant: Poison inhalation hazard:

IMDG

UN Number: UN2803 Class: 8 Packing Group: III EMS Number: Proper Shipping Name: Gallium

ΙΑΤΑ

UN Number: UN2803 Class: 8 Packing Group: III Proper Shipping Name: Gallium

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations specific for the product in question

New Jersey Right To Know Components Common name: GALLIUM CAS number: 7440-55-3

Canadian Domestic Substances List (DSL) Chemical name: Gallium CAS: 7440-55-3

Pennsylvania Right To Know Components Indium CAS-No. 7440-74-6

New Jersey Right To Know Components Indium CAS-No. 7440-74-6

Canadian Domestic Substances List (DSL)

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Chemical name: Indium CAS: 7440-74-6

Canadian Non-Domestic Substances List (NDSL)

Chemical name: 1,6-Hexanediol, diacetate CAS: 6222-17-9

SECTION 16: Other information

VERSION: 1.0 Revision Date 11/18/2021 Print Date 11/18/2021

16.1 Further information/disclaimer

The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. UES Inc. and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See the reverse side of invoice or packing slip for additional terms and conditions of sale.

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