

## PRODUCT DESCRIPTION

ELMNT inks are a line of stretchable conductive inks for wearable and flexible electronic applications. ELMNT.BA is the blade coating ink version of the ELMNT family and has high viscosity for coating or patterning through stencil masks. ELMNT.BA has high conductivity and consistent resistance under strain making it ideal for data transmission, joule heating, and RF applications on textiles.

## PRODUCT BENEFITS

- Low hysteresis
- Stretchable with consistent conductivity
- Room temperature processing
- Compatible with polyurethane (TPU) for wearable electronic processing
- Metallic bulk conductivity similar to aluminum

## RECOMMENDED PROCESSING

Deposit ELMNT.BA onto a stretchable substrate with a trace thickness of 0.15 - 0.20 mm. See Compatibility list for appropriate substrates. Once deposited, allow traces to dry for 20 minutes in ambient air or bake at 80°C for 10 minutes.

ELMNT.BA requires no heat to cure but has high resistance until activated. Activation is best done by peeling the substrate at an angle of 15° from the backing layer. Alternatively, activate by subjecting it to >100% strain along its longest axis to achieve maximum conductivity, or carefully with compression rollers.

We recommend testing your processing parameters to ensure that adequate conductivity is achieved without damaging traces.

## CAUTIONS

- ELMNT inks contain Gallium (Ga) which is corrosive to some metals such as Aluminum (Al). Check compatibility prior to use.
- ELMNT is a liquid metal and never fully hardens. Proper encapsulation will ensure traces are not damaged.
- ELMNT does not adhere well to silicone.
- Store at room temperature. Do not freeze.



TEST	TYPICAL PROPERTIES
Conductivity	3000 S/cm
Sheet Resistance	0.05 Ω/sq
Resistance change under strain R/R0 at 100% strain R/R0 150% strain	<1.5 <1.75
Resistivity change with 10k cycles from 0-100% strain	<5%
Viscosity @ 200 1/s	4100 cP
Metal Content	88 wt% (50 vol %)
Density	3.59 g/mL
Shelf Life at 20 °C	>180 days
Theoretical coverage (100µm film)	27.9 cm <sup>2</sup> /g

## COMPATIBILITY

Substrate compatibility	TPUs, polyurethane resins, acrylics, SEBS
Known metal compatibility	18-8, 16Cr, Ti, W, Ni, V, Ta Stainless steel (300)
Solvent compatibility	Aliphatic and aromatic alcohols, glycol ethers, aliphatic esters

## PRODUCT DESCRIPTION

ELMNT inks are a line of stretchable conductive inks for wearable and flexible electronic applications. ELMNT.ST and ELMNT.SL are high and low viscosity screen printing ink versions of the ELMNT family and both are applicable to a range of mesh count screens (80 to 400 tpi). ELMNT has high conductivity and consistent resistance under strain making it ideal for data transmission, joule heating, and RF applications on textiles.

## PRODUCT BENEFITS

- Low hysteresis
- Stretchable with consistent conductivity
- Room temperature processing
- Compatible with polyurethane (TPU) for wearable electronic processing
- Metallic bulk conductivity similar to aluminum

## RECOMMENDED PROCESSING

Flood and press ELMNT.ST and ELMNT.SL through a screen onto a stretchable substrate using a squeegee. Target a trace thickness of 0.15 - 0.20 mm. See compatibility list for appropriate substrates. Once deposited, allow traces to dry for 20 minutes in ambient air or bake at 80°C for 10 minutes.

ELMNT.ST & ELMNT.SL require no heat to cure but have high resistance until activated. Activation is best done by peeling the substrate at an angle of 15° from the backing layer. Additionally, activation of printed inks can be done by subjecting prints to 100% strain along the longest axis to achieve maximum conductivity, or carefully with compression rollers.

We recommend testing your processing parameters to ensure that adequate conductivity is achieved without damaging traces.

## CAUTIONS

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TEST	TYPICAL PROPERTIES	
	ELMNT ST	ELMNT SL
Ink Formulation	ELMNT ST	ELMNT SL
Viscosity @ 200 1/s	3000 cP	2000 cP
Conductivity	3000 S/cm	
Sheet Resistance	0.05 Ω/sq	
Resistance change under strain		
R/R0 at 100% strain	<1.5	
R/R0 150% strain	<1.75	
Resistivity change with 10k cycles from 0-100% strain	<5%	
Metal Content	88 wt% (50 vol %)	
Density	3.59 g/mL	
Shelf Life at 20 °C	>180 days	
Theoretical coverage (100µm film)	27.9 cm <sup>2</sup> /g	

## COMPATIBILITY

Substrate compatibility	TPUs, polyurethane resins, acrylics, SEBS
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